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# DOCUMENT

## RA0583 CO60 TID Test Results on Part Type OP27A

RA0583.doc

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# APPROVAL

<b>Title</b> RA0583 CO60 TID Test Results on Part Type OP27ATID test on OP 27A for Alphasat	
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<b>Author</b> Michele Muschitiello TEC-QEC	<b>Date</b> 18 May 2011
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<b>Authorised by</b>	<b>Date</b>

# CHANGE LOG

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# CHANGE RECORD

Issue	Revision	Date	Pages	Paragraph(s)
1	0			

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Page 2/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



**Table of contents:**

<b>1</b>	<b>Acronyms .....</b>	<b>4</b>
<b>2</b>	<b>References .....</b>	<b>4</b>
<b>3</b>	<b>Purpose .....</b>	<b>4</b>
<b>4</b>	<b>Scope .....</b>	<b>4</b>
<b>5</b>	<b>TEST Description.....</b>	<b>4</b>
5.1	Facility and Dosimetry.....	4
5.2	Devices Under Test .....	4
5.3	Radiation Test Plan.....	6
5.4	Measurement Set-up.....	7
<b>6</b>	<b>Test Results .....</b>	<b>8</b>
<b>7</b>	<b>SUMMARY of Result And conclusion.....</b>	<b>16</b>
<b>Appendix A</b>	<b>Radiation Summary .....</b>	<b>18</b>

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Page 3/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



## **1 ACRONYMS**

TID Total Irradiation Dose

## **2 REFERENCES**

REF1 ESA/SCC 22900 “Total Dose Steady-State Irradiation Test Method”, issue 3

## **3 PURPOSE**

The purpose of this test report is to describe the TID test performed according to REF1 on the devices below specified.

## **4 SCOPE**

This documents reports the test results obtained on Low noise precision operational amplifier based on part type OP27A, Part Identification Number 5962R946002VPA and Lot Date Code Q0940A to be used in the frame of Alphasat ESA Project.

## **5 TEST DESCRIPTION**

### **5.1 Facility and Dosimetry**

The ESTEC Co-60 facility comprises of a Nordion Gammabeam 150C irradiator containing a nominal 74.8 TBq (2000 Ci) Co-60 source at the last reload date in June 2007. The irradiation room is monitored for temperature, relative humidity and pressure.

The dosimetry system is based on Farmer type 2571A 0.6 cc air ionisation chambers linked to Farmer 2670 electrometers. The dosimetry system is compensated against temperature and pressure environmental fluctuation.

All irradiations and measurements were performed at room temperature ( $22.5 \pm 3$  °C).

### **5.2 Devices Under Test**

A total of twenty three devices were received from MDA.

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Page 4/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0

## Part description:

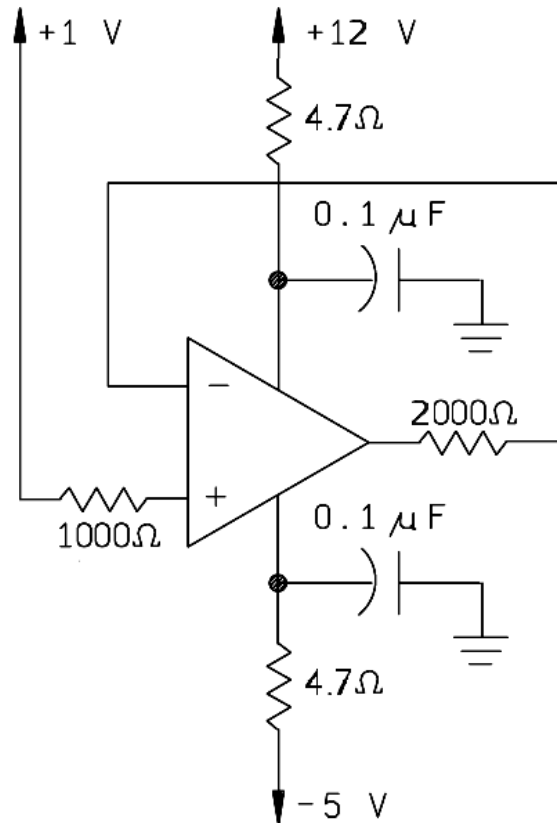
Component Designation	OP27A
Manufacturer	Analog Device
Family	Op-Amp (bipolar)
Group	Silicon
Package	8 pin, Ceramic Dual in Line
Component Specification	DSCC 5962-94680
Part Identification Number	5962R9468002VPA
Lot date code	Q0940A
Device serial numbers	1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1143, 1144, 1145, 1146, 1149, 1150, 1151, 1152, 1155, 1156, 1157, 1158, 1159, 1160, 1161.

A biasing board was also received to accommodate the DUT's in the irradiation room.

The devices from s/n 1135 to s/n 1139 were irradiated with bias applied according to the schematic in Figure 1.

The devices s/n's: 1140, 1141, 1143, 1144 and 1145, were irradiated with all the pins grounded (un-biased).

Table 1 summarize the sample usage.



**Figure 1 Biasing circuit**

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Page 5/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0

**Table 1 received samples and their usage.**

S/n's	Description
1135, 1136, 1137, 1138, 1139	Biased during <sup>60</sup> Co irradiation
1140, 1141, 1143, 1144, 1145	Unbiased during <sup>60</sup> Co irradiation
1134	Reference device (not irradiated) - Electrically tested before and after each intermediate measurement run at irradiation step completion
1146, 1149, 1150, 1151, 1152, 1155, 1156, 1157, 1158, 1159, 1160, 1161	Passed initial go/no go electrical measurements. Not Irradiated

### 5.3 Radiation Test Plan

The actual radiation test steps are reported in Table 2.

**Table 2 Irradiation Test Plan**

Step	Total Dose (Si) krad	Dose Rate (Si)rad/min
<b>(Pre irradiation) 0</b>	==	==
<b>Irradiation step # 1</b>	2.42	0.61
<b>Irradiation step # 2</b>	5.66	0.59
<b>Irradiation step # 3</b>	7.43	0.60
<b>Irradiation step # 4</b>	9.19	0.59
<b>Irradiation step # 5</b>	12.52	0.61
<b>Irradiation step # 6</b>	15.24	0.59
<b>Irradiation step # 7</b>	20.34	0.60
<b>Irradiation step # 8</b>	30.45	0.59

At the completion of each irradiation step, intermediate electrical measurements were carried out according to the next paragraph.

At the end of the final irradiation run, all devices were electrically measured and annealed for 45 hours at room temperature and subsequently aged at 100°C (for 168 hrs in total), maintaining the same bias conditions applied during the TID test.

Table 3 reports the annealing/ageing sequence detail.

**Table 3 Anneal/ageing sequence**

Step	Temperature	Duration
<b>Anneal</b>	Room temperature	45 hours
<b>Ageing</b>	100 °C	24 hours
<b>Ageing</b>	100 °C	168 hours

At the completion of each anneal/ageing step, all devices were electrically tested.



## 5.4 Measurement Set-up

No in-situ measurements were performed during irradiation. The measured parameters and the adopted min-max limits (pass/fail criteria) are listed in Table 4.

**Table 4 Measured Parameters, Min-Max Limits and Test conditions**

nr.	Parameter ID	Parameter description	Limits		Unit
			Min.	Max.	
0	V <sub>os</sub>	Input Offset Voltage	-25.	25	μV
1	I <sub>os</sub>	Input Offset Current		35	nA
2	I <sub>B avg</sub>	Input Bias Current (average)		40	nA
3	I <sub>B+</sub>	Positive Input Bias Current		40	nA
4	I <sub>B-</sub>	Negative Input Bias Current		40	nA
5	I <sub>S+</sub>	Positive Supply current		4.67	mA
6	I <sub>S-</sub>	Negative Supply Current		4.67	mA

All the above parameters have been measured by using the following equipment:

Automatic Test Equipment: model Unimet M3000 s/n 0639001.  
 Universal Front Test Adapter: model FASM02B s/n 913842  
 Test Adapter: model TA09B s/n 914092  
 Test Board: SA\_TA\_09\_OP15  
 Test Program: OP27A\_TID\_Alphasat

*Last valid calibration date: July 2010*

The electrical parameters were tested according to TABLE I of DSCC 5962-94680 and applying a stabilization time of about 4 minutes per device.

## 6 TEST RESULTS

All measurement results are reported from Table 5 to Table 11. Test ended with a registered Total Dose of 30.45 krad(Si).

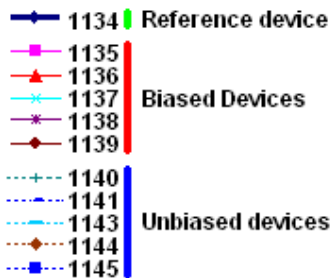
At the end of the last irradiation step, electrical measurements were performed. The devices were tested again after 45 hours annealing at room temperature.

After the annealing, the samples went through accelerated ageing, with an intermediate electrical test performed after 24 hours and finale measurement performed after 168 hrs at 100°C.

During the entire annealing, the irradiated devices were biased employing the same test board.

Electrical Measurement uncertainty values, reported in the relevant table header, were estimated by combining the instrument uncertainty for the measured parameter according to the specification of the Unimet M3000 A.T.E. and the variations of the same parameter in the reference device (s/n 1134), observed during the entire test campaign.

Significant data from tables have also been plotted from Figure 3 to Figure 9. The identification of device s/n's and the colour of the relevant trendlines on the graphs is shown in Figure 2.



**Figure 2**

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Page 8/18

60CO TID TEST RESULTS ON PART TYPE OP27A

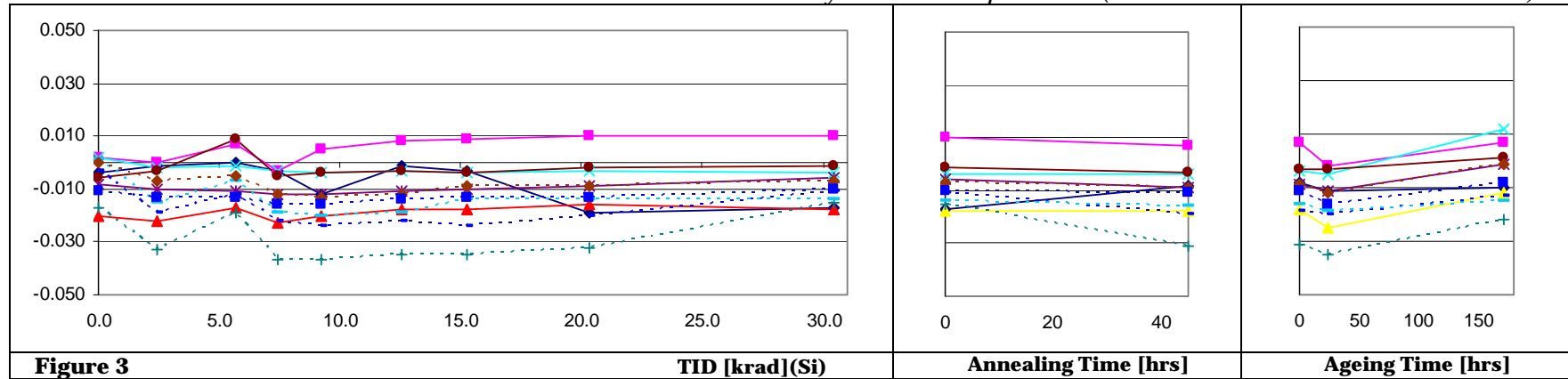
Date 19 May 2011 Issue 1 Rev 0





Vos - Input Offset Voltage	limits:		Expanded uncertainty (k=2) 0.014 mV							Table 5					
	-0.025	0.025	mV	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h
1134				-0.004	-0.001	0.000	-0.003	-0.012	-0.001	-0.003	-0.019	-0.017	-0.008	-0.011	-0.010
1135				0.002	0.000	0.007	-0.003	0.005	0.008	0.009	0.010	0.010	0.007	-0.002	0.007
1136				-0.020	-0.022	-0.017	-0.023	-0.020	-0.018	-0.018	-0.016	-0.018	-0.018	<b>-0.025</b>	-0.012
1137				0.002	-0.002	-0.001	-0.003	-0.004	-0.003	-0.004	-0.003	-0.004	-0.004	-0.005	0.012
1138				-0.008	-0.010	-0.011	-0.012	-0.012	-0.011	-0.010	-0.009	-0.006	-0.009	-0.011	-0.001
1139				-0.006	-0.003	0.009	-0.005	-0.004	-0.003	-0.004	-0.002	-0.001	-0.003	-0.003	0.001
1140				-0.017	<b>-0.033</b>	-0.019	<b>-0.037</b>	<b>-0.037</b>	<b>-0.035</b>	<b>-0.035</b>	<b>-0.032</b>	-0.015	<b>-0.031</b>	<b>-0.035</b>	-0.022
1141				-0.003	-0.019	-0.012	-0.022	-0.024	-0.022	-0.024	-0.020	-0.011	-0.019	-0.020	-0.013
1143				0.001	-0.015	-0.007	-0.019	-0.020	-0.019	-0.014	-0.014	-0.014	-0.016	-0.019	-0.015
1144				0.000	-0.007	-0.005	-0.012	-0.013	-0.012	-0.009	-0.009	-0.007	-0.009	-0.012	-0.001
1145				-0.011	-0.013	-0.013	-0.016	-0.016	-0.014	-0.013	-0.013	-0.010	-0.011	-0.016	-0.008

Note: All values were considered within the limits due to measurement uncertainty related to this parameter (in dark red values below nom. lower limit).



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Page 9/18

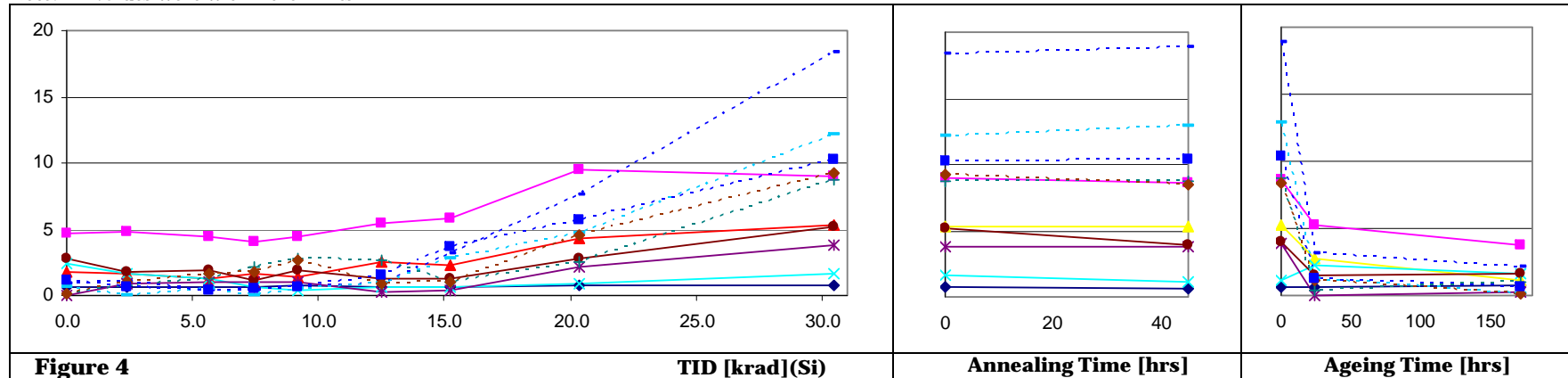
60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



los - Input Offset Current	limits:		Expanded uncertainty (k=2) 0.060 nA								Table 6		
	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h	
1134	0.673	0.639	0.620	0.667	0.698	0.655	0.675	0.750	0.711	0.649	0.654	0.704	
1135	4.624	4.861	4.446	4.022	4.378	5.419	5.879	9.452	8.937	8.575	5.259	3.780	
1136	1.813	1.620	1.294	1.607	1.381	2.585	2.322	4.262	5.306	5.282	2.713	1.076	
1137	2.446	1.630	1.267	0.654	0.433	0.647	0.669	0.881	1.689	1.151	2.196	1.654	
1138	0.025	0.910	0.988	1.073	1.063	0.237	0.327	2.135	3.850	3.846	0.052	0.230	
1139	2.756	1.815	1.916	1.126	1.872	1.260	1.240	2.784	5.203	3.987	1.511	1.621	
1140	0.103	0.699	1.275	2.183	2.787	2.705	0.973	2.499	8.743	8.689	0.374	0.986	
1141	0.933	1.009	0.385	0.438	0.630	0.857	3.121	7.627	18.380	18.839	3.086	2.121	
1143	0.644	0.005	0.556	0.052	0.550	0.829	2.758	4.730	12.098	12.916	1.192	0.165	
1144	0.163	1.004	1.614	1.767	2.602	0.907	0.963	4.565	9.298	8.435	1.154	0.128	
1145	1.115	0.692	0.438	0.450	0.585	1.485	3.645	5.751	10.291	10.421	1.229	0.605	

Note: All values were within the limits



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Page 10/18

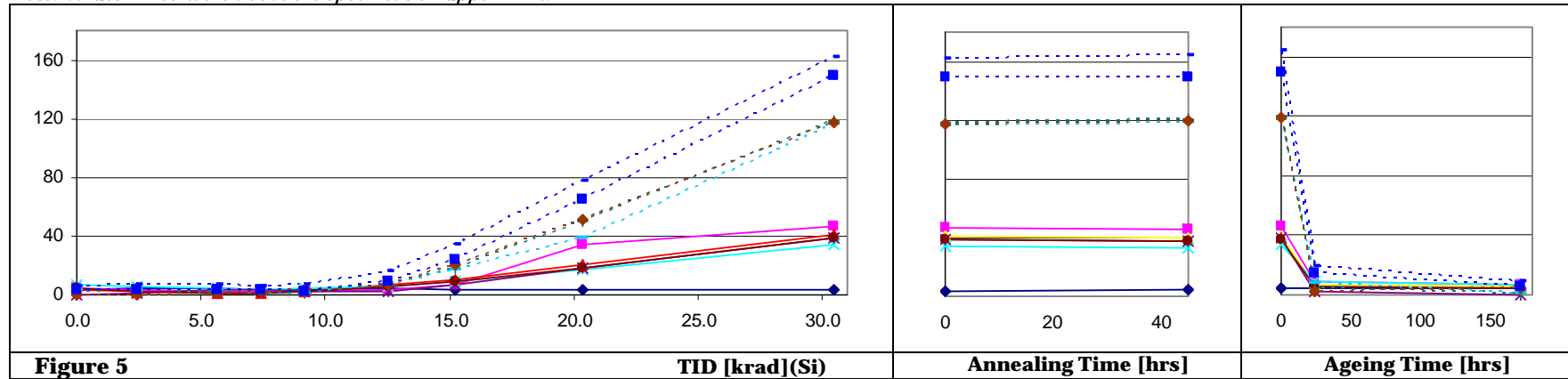
60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



	I <sub>B</sub> avg - Input bias Curr.(avg) limits:										Table 7		
	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h	
	40 nA										Expanded uncertainty (k=2) 0.320 nA		
1134	3.914	4.072	3.990	3.884	3.749	3.992	3.926	3.906	3.757	5.038	4.700	4.877	
1135	4.219	3.720	2.188	2.070	2.093	2.902	6.775	34.493	46.857	45.762	9.181	6.234	
1136	3.893	2.568	0.744	1.170	2.437	6.735	10.668	20.868	41.269	39.483	7.128	5.468	
1137	6.631	5.345	4.140	3.628	4.126	5.970	8.960	16.612	33.991	33.440	8.954	7.236	
1138	0.282	1.636	3.390	3.419	2.713	1.936	7.005	18.782	39.189	38.090	1.835	0.438	
1139	4.096	2.364	0.925	0.672	1.720	5.160	9.375	18.770	38.750	37.044	6.104	4.819	
1140	2.535	2.876	1.919	1.058	1.478	6.404	18.331	50.391	118.218	120.577	4.412	1.060	
1141	6.091	7.275	6.828	6.023	6.363	16.267	34.336	77.693	161.997	164.107	19.453	9.333	
1143	3.752	3.519	3.329	3.293	2.020	6.521	17.357	38.720	116.060	118.351	8.073	0.919	
1144	0.258	0.447	1.276	2.765	3.637	7.350	20.263	50.720	117.686	119.194	2.093	4.663	
1145	2.899	3.476	3.001	2.985	2.799	9.627	24.294	64.441	148.797	149.629	14.775	5.663	

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Page 11/18

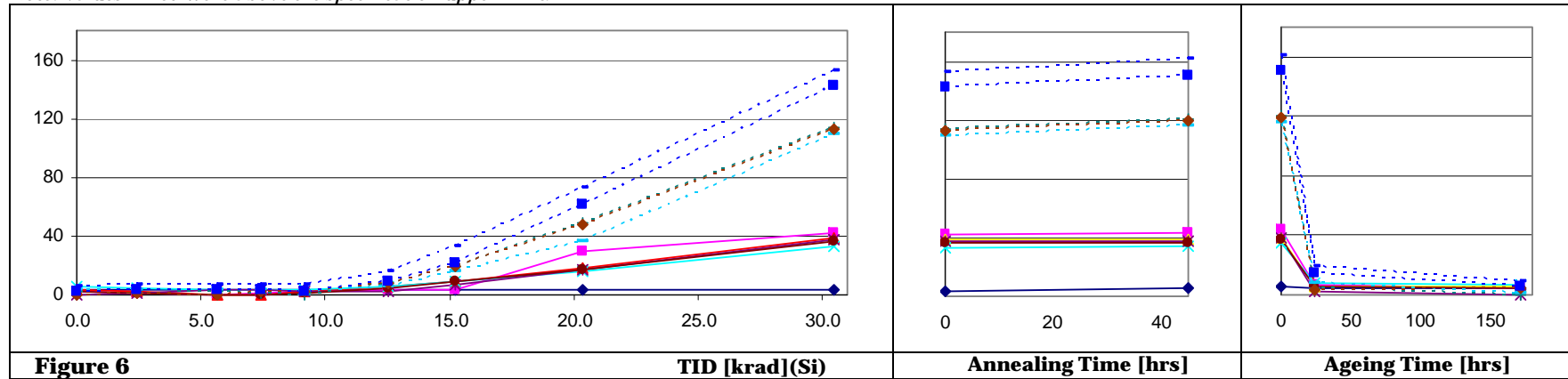
60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



I <sub>B</sub> +- Input bias Curr.(pos) limits:	Expanded uncertainty (k=2) 0.440 nA										Table 8		
	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h	
1134	3.587	3.763	3.665	3.559	3.397	3.672	3.593	3.519	3.420	5.171	4.796	4.930	
1135	1.886	1.261	0.029	1.054	2.107	3.434	3.697	29.593	<b>42.300</b>	<b>43.517</b>	7.010	4.818	
1136	2.989	1.763	0.099	0.324	1.753	5.409	9.458	18.530	38.463	38.583	6.120	5.314	
1137	5.400	4.476	3.508	3.239	3.879	5.694	8.601	16.122	32.973	34.336	8.159	7.016	
1138	0.284	1.204	2.927	2.943	2.268	1.842	6.727	17.650	37.119	37.950	2.043	0.324	
1139	2.705	1.489	0.052	0.153	0.709	4.532	8.708	17.325	35.975	36.758	5.793	4.332	
1140	2.490	3.214	2.645	1.180	0.515	7.741	18.811	<b>48.812</b>	<b>113.584</b>	<b>120.916</b>	4.544	0.444	
1141	5.600	6.797	6.691	6.314	6.651	15.950	32.735	<b>73.249</b>	<b>152.259</b>	<b>161.214</b>	18.686	8.734	
1143	3.433	3.421	2.981	3.250	1.735	6.023	15.875	36.301	<b>109.912</b>	<b>116.174</b>	7.976	1.068	
1144	0.192	0.608	0.385	1.712	2.335	8.008	19.599	<b>48.296</b>	<b>112.595</b>	<b>119.775</b>	2.816	4.485	
1145	2.328	3.080	2.858	2.876	2.459	8.874	22.129	<b>60.989</b>	<b>142.936</b>	<b>150.406</b>	14.808	5.745	

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Page 12/18

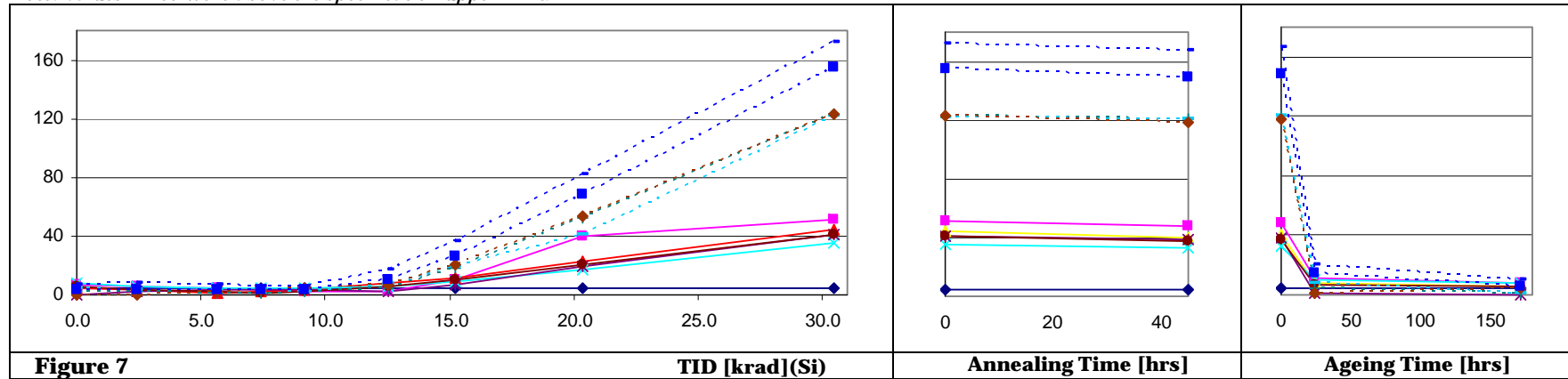
60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



I <sub>B</sub> -- Input bias Curr.(neg) limits:	Expanded uncertainty (k=2) 0.260 nA										Table 9		
	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h	
1134	4.241	4.381	4.314	4.209	4.101	4.312	4.260	4.292	4.094	4.906	4.603	4.824	
1135	6.553	6.179	4.346	3.086	2.079	2.369	9.853	39.394	51.414	48.008	11.352	7.649	
1136	4.797	3.373	1.389	2.015	3.120	8.060	11.878	23.207	44.076	40.383	8.135	5.622	
1137	7.861	6.215	4.771	4.017	4.373	6.247	9.319	17.103	35.009	32.545	9.749	7.457	
1138	0.281	2.068	3.854	3.896	3.158	2.031	7.282	19.914	41.259	38.229	1.626	0.552	
1139	5.488	3.238	1.798	1.192	2.732	5.789	10.041	20.215	41.525	37.330	6.416	5.307	
1140	2.581	2.538	1.194	0.935	2.441	5.066	17.852	51.970	122.852	120.238	4.281	1.677	
1141	6.581	7.753	6.965	5.731	6.074	16.584	35.936	82.137	171.734	167.000	20.219	9.932	
1143	4.071	3.617	3.677	3.335	2.306	7.019	18.838	41.139	122.207	120.528	8.169	0.769	
1144	0.325	0.287	2.167	3.818	4.939	6.692	20.927	53.145	122.778	118.613	1.370	4.841	
1145	3.470	3.871	3.145	3.094	3.139	10.379	26.458	67.892	154.659	148.851	14.741	5.580	

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Page 13/18

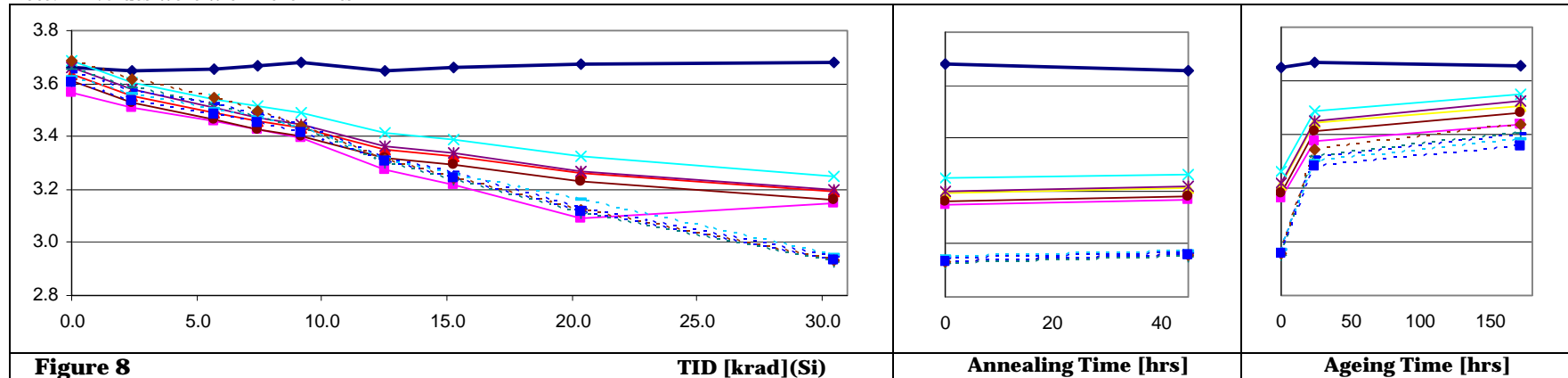
60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



	I <sub>S</sub> +- Supply Curr.(pos) limits: 4.67 mA Expanded uncertainty (k=2) 0.039 mA										Table 10		
	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h	
1134	3.661	3.647	3.654	3.668	3.682	3.649	3.658	3.672	3.679	3.653	3.670	3.656	
1135	3.568	3.509	3.460	3.426	3.392	3.277	3.215	3.094	3.148	3.165	3.377	3.439	
1136	3.636	3.554	3.492	3.460	3.430	3.352	3.328	3.265	3.191	3.210	3.441	3.505	
1137	3.684	3.604	3.542	3.516	3.487	3.415	3.386	3.324	3.247	3.265	3.486	3.552	
1138	3.659	3.577	3.507	3.468	3.444	3.363	3.336	3.271	3.200	3.217	3.450	3.525	
1139	3.612	3.528	3.463	3.427	3.402	3.321	3.295	3.232	3.163	3.181	3.411	3.484	
1140	3.653	3.584	3.520	3.474	3.432	3.301	3.239	3.112	2.929	2.951	3.320	3.407	
1141	3.641	3.575	3.520	3.483	3.444	3.321	3.259	3.130	2.945	2.966	3.313	3.398	
1143	3.624	3.557	3.505	3.470	3.431	3.314	3.253	3.160	2.950	2.968	3.300	3.383	
1144	3.687	3.615	3.548	3.494	3.442	3.310	3.246	3.120	2.935	2.958	3.342	3.438	
1145	3.602	3.534	3.484	3.453	3.417	3.304	3.244	3.119	2.933	2.958	3.279	3.358	

Note: All values were within the limits



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Page 14/18

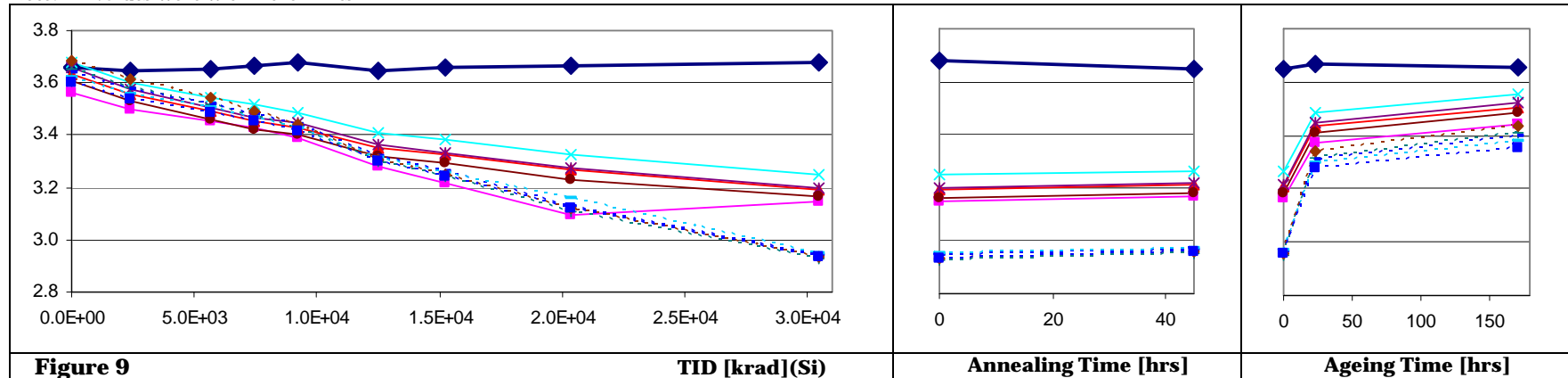
60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



	Is -- Supply Curr.(neg) limits: 4.67 mA Expanded uncertainty (k=2) 0.039 mA										Table 11	
	0	2.5krad	5.5krad	7.5krad	9.5krad	12.5krad	15.2krad	20.3krad	30.5krad	Anneal @R.T. 45 h	Ageing @100°C 24 h	Ageing @100°C 168 h
1134	3.656	3.643	3.654	3.663	3.676	3.647	3.658	3.668	3.679	3.651	3.665	3.654
1135	3.564	3.501	3.456	3.429	3.391	3.278	3.215	3.092	3.148	3.165	3.374	3.439
1136	3.636	3.554	3.490	3.457	3.429	3.352	3.327	3.265	3.192	3.210	3.438	3.505
1137	3.679	3.600	3.542	3.515	3.485	3.409	3.386	3.323	3.247	3.265	3.487	3.556
1138	3.657	3.574	3.505	3.468	3.445	3.364	3.332	3.272	3.199	3.217	3.448	3.523
1139	3.609	3.528	3.461	3.424	3.400	3.320	3.294	3.232	3.163	3.181	3.410	3.483
1140	3.651	3.582	3.520	3.476	3.428	3.301	3.240	3.110	2.928	2.951	3.317	3.408
1141	3.639	3.576	3.520	3.480	3.444	3.321	3.259	3.130	2.944	2.965	3.311	3.397
1143	3.623	3.555	3.504	3.469	3.428	3.312	3.252	3.161	2.949	2.968	3.298	3.380
1144	3.685	3.614	3.546	3.490	3.439	3.309	3.246	3.119	2.936	2.958	3.341	3.434
1145	3.600	3.534	3.485	3.452	3.414	3.303	3.243	3.119	2.932	2.957	3.278	3.356

Note: All values were within the limits



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Page 15/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0

## 7 SUMMARY OF RESULT AND CONCLUSION

No catastrophic failures were observed during the entire test.  
The parameter degradations induced by gamma radiation is summarized in: Table 12, Table 13 and Table 14.

Table 12 reports the total doses, recorded before and after the *out of limit* condition, aggregated by the bias condition applied.

**Table 12** TID levels, in [krad(Si)], before and after out of limit conditions per different BIAS conditions

nr.	Parameter	Biased		Unbiased	
		pass	fail	pass	fail
0	V <sub>os</sub>	30.5	-	30.5	-
1	I <sub>os</sub>	30.5	-	30.5	-
2	I <sub>B avg</sub>	20.3	30.5	<b>15.2</b>	20.3
3	I <sub>B+</sub>	20.3	30.5	<b>15.2</b>	20.3
4	I <sub>B-</sub>	20.3	30.5	<b>15.2</b>	20.3
5	I <sub>S+</sub>	30.5	-	30.5	-
6	I <sub>S-</sub>	30.5	-	30.5	-

**Table 13** Detail of Failures

nr.	Parameter	Bias conditions	Remarks	Table	Fig.
2	I <sub>B avg</sub>	Biased	S/n's 1135 and 1136 pass at 20.3 krad(Si). S/n 1136 recovered after 24 hrs R.T. annealing. S/n 1135 recovered after 24 hrs H.T. ageing.	7	5
		Unbiased	S/n's 1140, 1141, 1144 and 1145 pass at 15.2 krad(Si). S/n 1143 pass at 20.3 krad(Si). All Failures recovered after 24 hrs H.T. ageing		
3	I <sub>B+</sub>	Biased	S/n's 1135 pass at 20.3 krad(Si). S/n 1135 recovered after 24 hrs H.T. ageing	8	6
		Unbiased	S/n's 1140, 1141, 1144 and 1145 pass at 15.2 krad(Si). S/n 1143 pass at 20.3 krad(Si). All Failures recovered after 24 hrs H.T. ageing		
4	I <sub>B-</sub>	Biased	S/n's 1135, 1136, 1138 and 11396 pass at 20.3 krad(Si). S/n 1138 and s/n 1139 recovered after 24 hrs R.T. annealing. S/n's 1135, 1136 recovered after 24 hrs H.T. ageing	9	7
		Unbiased	S/n's 1140, 1141, 1144 and 1145 pass at 15.2 krad(Si). S/n 1143 pass at 20.3 krad(Si). All Failures recovered after 24 hrs H.T. ageing		

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Page 16/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0



**Table 14 Summary of TID test results**

nr.	Parameter	Remarks	Worst Case Bias Condition	Table	Fig.
0	<b>Vos</b>	No evidence of TID dependence. No evidence of Bias condition dependence. All devices still within the limits.	n/a	5	3
1	<b>Ios</b>	Evidence of TID dependence. Evidence of Bias condition dependence. All devices still within the limits.	Unbiased	6	4
(a)(d) 2	<b>IB avg</b>	Evidence of TID dependence. Evidence of Bias condition dependence.	Unbiased	7	5
(a) 3	<b>IB+</b>	Evidence of TID dependence. Evidence of Bias condition dependence.	Unbiased	8	6
(b)4	<b>IB-</b>	Evidence of TID dependence. Evidence of Bias condition dependence.	Unbiased	9	7
(a)(d) 5	<b>Is+</b>	Evidence of TID dependence. Weak Bias condition dependence. All devices still within the limits.	Unbiased	10	8
(a)(d) 6	<b>Is-</b>	Evidence of TID dependence. Weak Bias condition dependence. All devices still within the limits.	Unbiased	11	9

All the observations indicate the Input Bias Currents are the most affected parameters with the unbiased test condition as worst case.

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Page 17/18

60CO TID TEST RESULTS ON PART TYPE OP27A

Date 19 May 2011 Issue 1 Rev 0

